

# weber.kol porselen

## Tile adhesive for glazed porcelain, porcelain and granite ceramics

### ■ Description

High performance, cement based tile adhesive for granite, porcelain ceramics and glazed porcelain.

### ■ Advantages

- Safe application with large sizes granite, porcelain and glazed porcelain tiles.
- Improved performance on tile application on existing tile
- Application on plaster substrates.

### ■ Range of application

- Used for fixing ceramic, granite ceramic and glazed porcelain at interior walls and floors and exterior floors.

### ■ Application substrates

- Interior walls:
  - Cement based render,
  - Concrete,
  - Gypsum board, gypsum block and gypsum plaster (**weber.prim saten** applied),
  - Existing tile (**weber.prim TG 5** applied).
- Interior floors:
  - Cement based screed,
  - Concrete floor,
  - Existing tile (**weber.prim TG 5** applied).
- Exterior floors,
  - Cement based screed,
  - Concrete.
- Please consult us for all other application substrates.

### ■ Performance

- High initial tensile adhesion strength:  $\geq 1 \text{ N/mm}^2$
- High tensile adhesion strength after water immersion:  $\geq 1 \text{ N/mm}^2$
- High tensile adhesion strength after heat aging:  $\geq 1 \text{ N/mm}^2$
- High tensile adhesion strength after freeze-thaw cycles:  $\geq 1 \text{ N/mm}^2$
- Heat resistance: between  $-30 \text{ }^\circ\text{C}$  and  $+60 \text{ }^\circ\text{C}$ .

*These values were obtained as a result of laboratory tests and they are valid for 28 days performance of finished applications. Values may vary due to differences on job-sites.*

### ■ Reference standards

- TS EN 12004/C2 class

*Please see current "weber solution guide" for the classification introduced by TS EN 12004 norm about tile adhesives.*

### ■ Application properties

- Pot life: Maximum 4 hours
- Open time: Maximum 25 minutes
- Adjustability: Maximum 20 minutes
- Time required for grouting: 24 hours
- Time required for foot traffic: 24 hours
- Application thickness: 3 to 10 mm (one or both sides applications)

### ■ Conditions of application

- Ambient temperature is between  $+5 \text{ }^\circ\text{C}$  and  $+35 \text{ }^\circ\text{C}$ .
- It should not be used on substrates which are frozen or melting or have the risk of frost within 24 hours.
- Avoid application under direct sunlight, strong wind or hot surfaces.

### ■ Preparation of substrate

- The surface should be dry, smooth and durable, plasters thinner than 3 mm on the substrate should be scraped and cleaned thoroughly.
- Very porous substrates should be wetted and waited until the water layer disappears as the floor will remain damp.
- Important deformations or holes on the substrate should be repaired with **weber.rep MA 200** minimum 24 hours before the application of **weber.kol porselen**.
- Local repairs thinner than 7 mm can be done by use of **weber.kol porselen**.

### ■ Application

- Average 6-7 lt water and 25 kg **weber.kol porselen** should be mixed with low-speed mixer preferably or trowel until no more lump will remain.
- After aging **weber.kol porselen** for 5 minutes, it should be mixed for further 15-30 second before application.
- The mortar should be applied on the substrate and its thickness should be adjusted with steel notched trowel. Tooth size of trowel should be adjusted according to dimensions of tile and smoothness of application substrate.
- Mortar should be applied on both application substrate and behind the ceramics with below-mentioned sizes (back buttering).

- For granite ceramic, glazed porcelain, natural composed stone, etc.,
  - Interior floor applications: 500 cm<sup>2</sup> (25x20 cm),
  - Interior wall applications: 120 cm<sup>2</sup> (10x10 cm)
- For ceramic, tile, etc.
  - Interior floor applications: 1100 cm<sup>2</sup> (33x33 cm),
  - Interior wall applications: 500 cm<sup>2</sup> (25x20 cm)
  - All exterior floor applications.
- For good adhesion, force should be applied by means of rubber hammer and air should be ejected.

### ■ Attention points

- White **weber.kol porselen** should be used for light colored ceramic, glazed porcelain and similar coatings.
- Never add foreign materials.
- All tools should be cleaned with water before drying after the application.

### ■ Limits of application

- Not applicable on metal surfaces (**weber EP 800** should be used).
- Not applicable of prefabricated or floor heating floors. (**weber.kol superflex** or **weber.kol flex konfor** should be used).
- Not applicable on exterior walls and exterior façades (**weber.kol superflex** or **weber.kol flex konfor** should be used).

### ■ Consumption

Tile dimensions	Notched trowel	Consumption
120 cm <sup>2</sup> (10x10 cm)	6x6x6 mm	One-sided adhesion 4 kg./m <sup>2</sup> Double-sided adhesion 5-6 kg./m <sup>2</sup>
120 cm <sup>2</sup> (10x10 cm) and 500 cm <sup>2</sup> (25x20 cm)	8x8x8 mm	One-sided adhesion 5 kg./m <sup>2</sup> Double-sided adhesion 6,5 kg./m <sup>2</sup>
500 cm <sup>2</sup> (25x20 cm) and 3600 cm <sup>2</sup> (60x60 cm)	10x10x10 mm	One-sided adhesion 5,5 kg./m <sup>2</sup> Double-sided adhesion 7-8 kg./m <sup>2</sup>

### ■ Packaging

Net 25 kg bag (64 bags in pallet, 1600 kg).

### ■ Pallet size

107 x 107 cm

### ■ Color

White and grey.

### ■ Application tools

Hand mixer, trowel, rubber hammer, steel notched trowel

### ■ Shelf life

1 year as of the production date in dry and moisture-free environment provided that packages will not be opened. Package should be kept tightly closed when not in use.

➤ The stated times apply for 20 °C substrate and ambient temperature and increase at lower temperatures and decrease at high temperatures.

➤ **Saint-Gobain Weber Yapı Kim. San. ve Tic. A.Ş.** is not responsible for the application errors arising from use of product beyond its intended purpose or failure to comply with the foregoing application conditions and advice on the product.



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